## WHAT IS CLAIMED IS:

1. A method of identifying nucleic acid samples comprising:
providing a mircoarray including a substrate coated with a
composition including a population of micro-spheres dispersed in a fluid
containing a gelling agent or a precursor to a gelling agent and immobilized at
random positions on the substrate, at least one sub-population of said population
micro-spheres containing an optical barcode generated from at least one colorant
associated with the micro-spheres and including a nucleic acid probe sequence;

contacting said array with a target nucleic acid sequence; and detecting the color barcode of said sub-population of micro-spheres due to the interaction of said probe nucleic acid sequence and said target nucleic acid sequence.

- 2. The method of claim 1 wherein said microarray population of micro-spheres includes a plurality of sub-population of micro-spheres, wherein each said sub-population of micro-spheres obtain a unique optical barcode and has a unique probe nucleic acid sequence.
- 3. The method of claim 1 wherein said optical barcode is generated by two or more colorants.
- 4. The method of claim 1 wherein said optical barcode is generated by a mixture of red (R), green (G), and blue (B) colorants.
- 5. The method of claim 1 wherein said at least one subpopulation of micro-spheres has a luminescent property and wherein said detecting includes:
- (a) whole frame imaging capture of the luminescent image resulting from said interaction of said probe nucleic acid sequence and said target nucleic acid sequence to produce a first image;

- (b) whole frame imaging capture of said microarray under bright field illumination to obtain microsphere color signature/barcode image to produce a second image; and
- (c) processing said first and second images to obtain identification of said nucleic acid sample.
- 6. The method of claim 5 wherein said processing uses a pattern recognition algorithm to obtain said identification.
- 7. The method of claim 1 wherein said at least one subpopulation of mircospheres has a fluorescent property and wherein said detecting includes:
- (a) whole frame imaging capture of the fluorescent image resulting from said interaction of said probe nucleic acid sequence and said target nucleic acid sequence to produce a first image;
- (b) whole frame imaging capture of said microarray under bright field illumination to obtain microsphere color signature/barcode image to produce a second image; and
- (c) processing said first and second images to obtain identification of said nucleic acid sample.
- 8. The method of claim 1 wherein said substrate is characterized by an absence of specific sites capable of interacting physically or chemically with the micro-spheres.
- 9. The method of claim 1 wherein said micro-spheres bear surface active sites which contain said nucleic acid probe.
- The method of claim 1 wherein said micro-spheres have a mean diameter between 1 and 50 microns.

- 11. The method of claim 1 wherein said micro-spheres have a mean diameter between 3 and 30 microns.
- 12. The method of claim 1 wherein said micro-spheres have a mean diameter between 5 and 20 microns.
- 13. The method of claim 1 wherein said micro-spheres in the composition are immobilized on the substrate in a concentration between 100 and 1 million micro-spheres per cm<sup>2</sup>.
- 14. The method of claim 1 wherein said micro-spheres in the composition are immobilized on the substrate in a concentration between 1000 and 200,000 micro-spheres per cm<sup>2</sup>.
- 15. The method of claim 1 wherein said micro-spheres in the composition are immobilized on the substrate in a concentation between 10,000 and 100,000 micro-spheres per cm<sup>2</sup>.
- 16. The method of claim 1 wherein said micro-spheres comprise a synthetic or natural polymeric material.
- 17. The method of claim 16 wherein said polymeric material is an amorphous polymer.
- 18. The method of claim 17 wherein said amorphous polymer is polystyrene.
- 19. The method of claim 1 wherein said micro-spheres contain a polymeric material and less than 30 weight percent of a crosslinking agent.
- 20. The method of claim 1 wherein said micro-spheres are prepared by emulsion polymerization or limited coalescence.

21. A method of identifying nucleic acid samples comprising: providing a microarray including a substrate coated with a composition including a population of micro-spheres immobilized at random positions on the substrate, at least one sub-population of said population of micro-spheres containing an optical bar generated from at least one colorant associated with the micro-spheres, having one of a luminescent or fluorescent property and including a nucleic acid probe sequence;

contracting said array with a target nucleic acid sequence; and detecting the color bar code of said sub-population of microspheres due to the interaction of said probe nucleic acid sequence and said target nucleic acid sequence by;

- (a) whole frame imaging of the luminescent or fluorescent image resulting from said interaction to produce a first image;
- (b) whole frame imaging capture of said microarray under bright field illumination to obtain microsphere color signature/barcode image to produce a second image; and
- (c) processing said first and second images to obtain identification of said identification of said nucleic acid sample.
- 22. The method of claim 21 wherein said processing uses a pattern recognition algorithm to obtain said identification.
- 23. The method of claim 21 wherein said microarray population of micro-spheres includes a plurality of sub-populations of micro-spheres, wherein each said sub-population of micro-spheres contains a unique optical barcode and has a unique probe nucleic acid sequence.
- 24. The method of claim 21 wherein said optical barcode is generated by two or more colorants.

25. The method of claim 21 wherein said optical barcode is generated by a mixture of red (R), green (G), and blue (B) colorants.